What is claimed is:

- 1 1. A housing for protectively shielding a control sensor from harsh work
- 2 environments, the housing comprising an enclosure having a sensing area that is
- 3 transparent to electromagnetic waves, and a laminate, the laminate operatively attached
- 4 to the sensing area of the housing in an overlaying relation, the laminate having
- 5 sufficient thickness to effectively protect the sensing area from harsh work environments
- 6 while allowing a control sensor to operate therethrough in a normal fashion.
- 1 2. The housing of claim 1, wherein the sensing area is comprised of a non-metallic
- 2 material.

- 3. The housing of claim 2, wherein the non-metallic material is selected from the group consisting of thermoplastic and thermoset materials.
- 4. The housing of claim 2, wherein the non-metallic material is nylon.
- 5. The housing of claim 2, wherein the non-metallic material is polyvinylidene fluoride.
- 6. The housing of claim 1, wherein the laminate comprises molybdenum disulfide.
- 1 7. The housing of claim 1, wherein the laminate comprises graphite.
- 1 8. The housing of claim 1, wherein the laminate comprises polytetrafluoroethylene.
- 1 9, The housing of claim 1, wherein the laminate is a dry film lubricant.
- 1 10. The housing of claim 1, wherein the laminate is about 1 to 20 mils thick.
- 1 11. The housing of claim 1, wherein the laminate is about 1-8 mils thick.

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- 12. The housing of claim 6, wherein the control sensor is a proximity detector.
- 13. The housing of claim 12, wherein the laminate further comprises graphite.
- 14. The housing of claim 1, wherein the laminate further comprises polytetrafluoroethylene.
- 15. The housing of claim 6, wherein the laminate comprises Everlube® 10026.
- 1 16. The combination of a housing and a proximity detector, the housing comprising
- 2 an enclosure configured and arranged to receive a proximity detector positioned therein,
- 3 the enclosure having a sensing area that is transparent to electromagnetic waves, and a
 - laminate, the laminate operatively attached to the sensing area in an overlaying relation,
 - the laminate having sufficient thickness to effectively protect the sensing area of the
 - housing from harsh work environments while allowing the proximity detector to operate
 - therethrough in a normal fashion.
 - 17. The combination of claim 16, wherein the laminate includes molybdenum disulfide.
 - 18. The housing of claim 16, wherein the laminate includes graphite.
- 1 19. The housing of claim 16, wherein the laminate includes polytetrafluoroethylene.
- 1 20, The housing of claim 16, wherein the laminate is a dry film lubricant.
- 1 21. The housing of claim 16, wherein the laminate is about 1 to 20 mils thick.
- 1 22. The housing of claim 16, wherein the laminate is about 1-8 mils thick.
- 1 23. The housing of claim 16, wherein the laminate is substantially the same size as

2 the sensing area of the housing.